



PUMP/VALVE ASSEMBLY FOR MEDIUM AND LIGHT DUTY DUMP TRUCKS AND TRAILERS



DMD-400 Series

DUMP PUMP FEATURES

- ☐ Pump and cylinder protected in the "Raise" and "Neutral" position of the spool
- Manual or air shifts each with full metering capabilities
- Built-in load check maintains dump body angle and is installed in the cylinder port for superior self-cleaning
- □ Direct mount SAE "B" 4 bolt or twin shafted remote mount with bracket, other options available
- Built-in direct acting relief valve set at factory
- 100% factory tested
- Flows of 21 and 29 GPM at 1800 RPM
- Pressures to 2500 PSI
- Speeds to 2400 RPM
- ☐ High strength alloy steel gear and shaft set
- Neutral lock-out safety cap for use with pull-out cable
- 2 line for intermittent duty or 3 line for continuous duty
- Low weight: 36 lbs. for unit with remote mount configuration
- Pressure balanced wear plates maintain high pump efficiency throughout all operating ranges





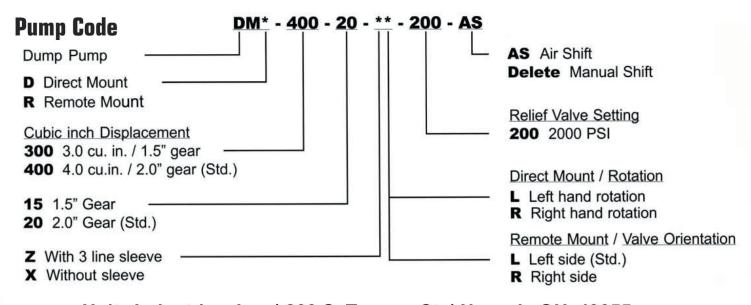


The Sensible Choice

Dump Pumps are not recommended for ejector, **Dimensional Data (inches)** conveyor, or moving floor type applications; please refer to Gemini brochure (bult # 02-402G) for those type of applications. 3/4"NPT CYLINDER PORT 1 1/4" NPT INLET PORT 5.26 1.55 4.70 1.38 2.00 -0 0 INLET (B) 2.75 6.76 1.34 PEDMED ① RETURN 1.75 .62 DIA. .62 DIA .318 DIA. THRU HOLE 2 PLACES 23/4" NPT THIRD LINE RETURN PORT 1/4" x 3/8" x 1 1/4" ROUND KEY LOWER - | - RAISE - 1/2-13 UNC-28 THREAD x 1.12 DEEP NEUTRAL 2 HOLES .318 DIA. THRU HOLE **Direct Mount** SAE "B" 4 Bolt Mounting Flange 1.110 DM400-20 SAE "B" 7/8" 13 Tooth Spline Flange REMOTE 5.05 2.75 12.69 2.95" From gear housing to DIRECT 5.85 2.75 13.53 mounting face DM300-15 C A R 4.55 2.25 Centerline of shaft as shown REMOTE 12.19 DIRECT 5.35 2.25 13.03 in remote mount drawing

Performance Data

DM*300 21.5 GPM @ 1800 RPM and 2000 PSI DM*400 29.4 GPM @ 1800 RPM and 2000 PSI



9988 DIA.

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